EFF. HA. 1.6

~~506 2075 003~~ R-39

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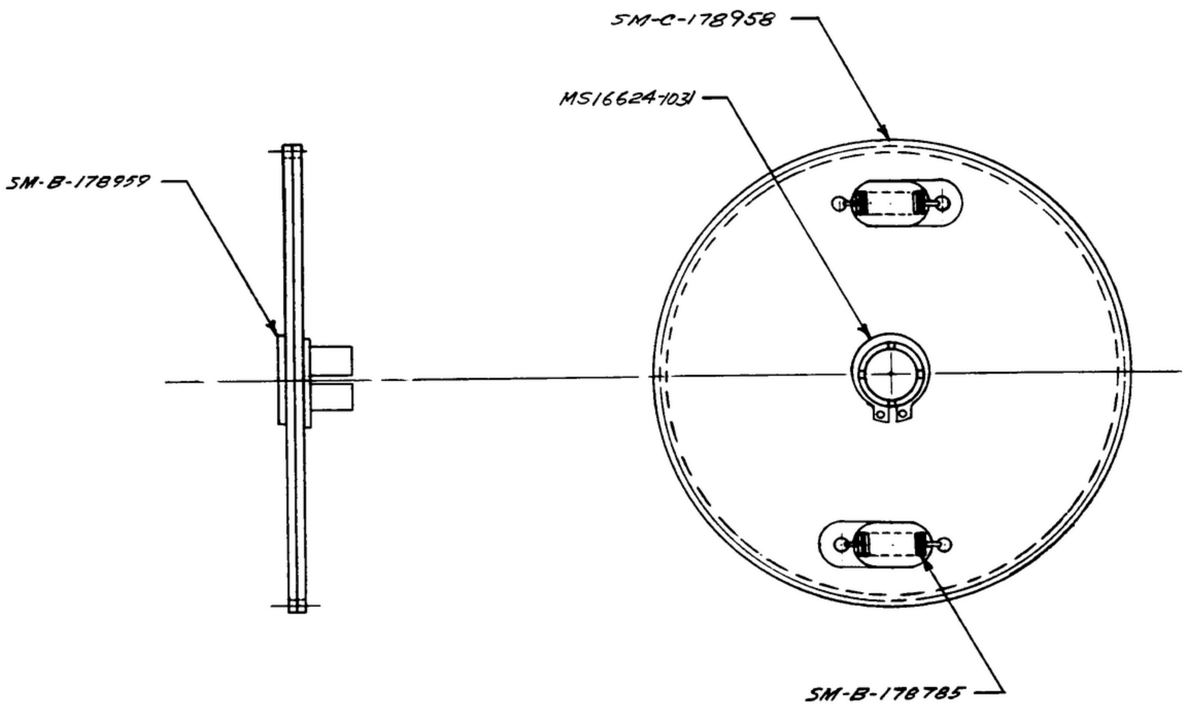
NOTE:

*FOR INFORMATION ONLY, CONTRACTOR MAY AT HIS OPTION DEVIATE FROM THESE PROCESS DETAILS

~~*SWE APPROVAL~~
~~SYM PR 10042-3~~

REVISIONS			
SYM	DESCRIPTION	DATE	APPROVAL
A_3	A_1 - REMOVED NOTE 1, (REF. TO WALDES KOOHI-NOOR INC.) AND RENUMBERED THE NOTES A_2 - MS16624-1031 WAS SM-D-178957-1 A_3 - ADDED APPL. SM-D-343600, SM-D-248975, SC-DL-248775.	6 OCT. 59	42428-PC-59-AI-51 REV'D. PME



A_1 **NOTES:**

1.-GEAR MUST ROTATE WITHOUT BINDING, WITHIN RANGE OF SPRING TRAVEL.

2.-ASSEMBLE GEAR ON HUB IN POSITION SHOWN & POSITION RETAINING RING WITH BURR SIDE AWAY FROM GEAR FACE, & ATTACH SPRINGS.

A_2

REQD	PART NO.	DESCRIPTION	MATL	MATL SPEC	NOTE
1	MS16624-1031	RING			1
1	SM-B-178959	GEAR ASSY			
1	SM-C-178958	GEAR			
2	SM-B-178785	SPRING			

LIST OF MATERIAL

A_3

APPLICATION	
NEXT ASSY	USED ON
SM-D-343600	
SM-D-248975	SC-DL-248775
SM-D-178900	SC-DL-178467

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ON
FRACTIONS DECIMALS ANGLES

AUTHENTICATION
DRAWN 21882-PH-30-53
TRACED PHOTO
CHECKED
VERIFIED P.D.B.R.
APPROVED P.D.GR.
REVIEWED P.M.E.
DATE 27 JUL 53

GEAR ASSY

SCALE 2/1

SIGNAL CORPS ENGINEERING LABORATORIES
FORT MONMOUTH NEW JERSEY

SM-C-178957

PD-794—074-0271-01—A537—177438

WHEN REFERRING TO THIS DRAWING STATE DRAWING NO., APPLICABLE ISSUE SYMBOL, IF ANY, AND DATE